

HOLE SAW SIZES

Products	Hole saw size(mm)	Products	Hole saw size(mm)
1" Jets	Φ22.40	2"Water Diverter	Φ81.80
2" Jets	Φ38.50	Drain Assembly	Φ30.70
2.5" Jets	Φ43.60	3/4"Soc/1"Spg Spa Drain/Fill Valve without housing	Φ44.00(keyed to stay in place:Φ 8.00*4.30)
3" Jets	Φ55.30		
4" Jets	Φ65.70	Spa Drain/Fill Valve Housing	Φ134.80
5" Jets	Φ95.50	Diffusion Return Wall Fitting	Φ73.30
Whirlpool Jets	Φ94.00	1.5"SAE Thread Filter Adapter	Φ73.30
Therapy Air Injectors	Φ22.40	125GPM Suction	Φ73.30
3/4"SB Waterfall	Φ28.50	200GPM Suction	Φ82.80
Water Slot	Φ205.30*40.20	Active Skim™ Filter	Φ172.00
Thermo-well	Φ28.10	Mini POL Housing	Φ12.00
1"SB/3/4"Soc On/Off Valve	Φ55.00	2"Light Housing	Φ43.40
1"Air Control	Φ43.90	3.5"Light Housing	Φ65.20
Aromatherapy Canister	Φ44.90	5"Light Housing	Φ92.80

RECOMMENDED FLOW AND PRESSURE REQUIREMENT

DIRECTIONAL JET

Jet Size	10 PSI	15 PSI		Moderate PSI
1"	4	5	GPM	10-12PSI
2"	4	5	GPM	10-12PSI
2.5"	6	7	GPM	10-12PSI
3"	8	9	GPM	9-11PSI
4"	8	9	GPM	9-11PSI
5"	10	12	GPM	9-11PSI

SPINNING JET

Jet Size	10 PSI	15 PSI		Moderate PSI	
1"	4	5	GPM	10-12PSI	
2"	4	5	GPM	10-12PSI	
2.5"	9	10	GPM	9-11PSI	
3"	9	10	GPM	9-11PSI	
4"	9	10	GPM	9-11PSI	
5"	14	17	GPM	9-11PSI	
Whirlpool	1/2" Orifice	23	28	GPM	7-9PSI
	5/8" Orifice	40	43	GPM	7-9PSI
	3/4" Orifice	63	66	GPM	7-9PSI